

Sheet Rubber Heat Welding

TECHNICAL SUPPORT 800.345.6202

➤ **Coving of Internal Corner**



➤ **Trim and Fit the Piece**



➤ **Trim the Corner**



➤ **Adjust the Other Side**



➤ **Cut and Fit**



➤ **Weld In Place**



➤ **Shave Off the Surplus**



➤ **Finished Inside Weld**



➤ **Coving of External Corner**



➤ **Fitting the Pieces Together**



➤ **Welding**



➤ **Trimming**



➤ **Final Look**



➤ **Or You Can also Do It This Way**



➤ **Bring Sheet up to the Corner**



➤ **Cut and Adjust to the Corner**



➤ **Weld**



➤ **Trim**



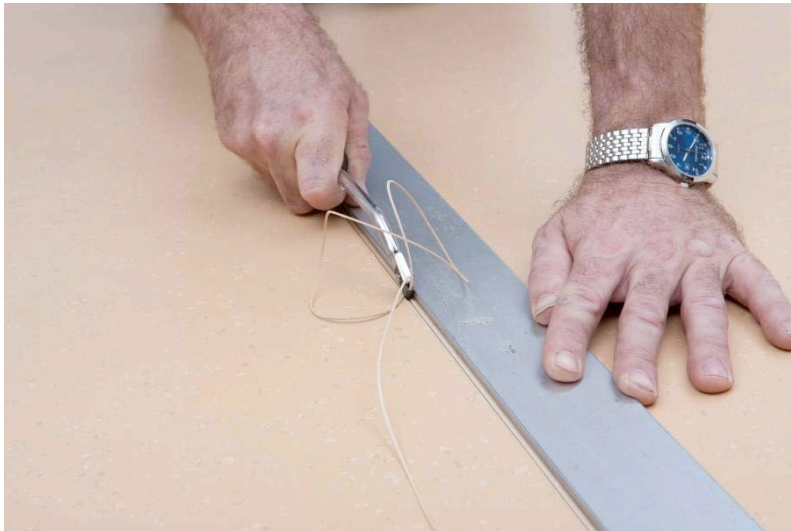
➤ **Final Touch**



➤ **Final look of Internal and External Corners**



➤ **Grooving of Floor**



➤ **Welding of the Groove**



➤ **Shaving of the Weld**



➤ **Final Shaving**



Chemical Welding of Sheet Rubber

- **Make Sure the Cut is Straight and Perfectly Perpendicular**



- **Lightly Apply the Chemical Weld Product**



- **Lay the Other Strip Close to the Other Piece Very Carefully**



- **Wipe the Seam with a Damp Cleaned Rag**



General Information

When ready to shave the hot weld strip, use a soapy solution that you will apply on top of the lukewarm strip to shave off (the seam) then shave off the excess rod (use a good quality liquid dish washing soap, one cap in a gallon of water). 5mm speed tip suggested.

➤ Tip side view



➤ Tip top view



➤ **Heat Gun**



For more information about Expanko visit: www.expanko.com or call 800.345.6202